



# For Reference Only

## Material Color Codes

### HOT ROLL THICKNESS COLOR CODE SHEETS INCLUDED CR

HOT ROLL SHEETS, CR SHEETS, PLATES, ANGLES, FLATS, ROUNDS AND TUBES

BLACK	24 GA
YELLOW	22 GA
RED	20 GA
GRAY	18 GA
GOLD	16 GA
WHITE	14 GA
BROWN	13 GA
ORANGE	12 GA
GREEN	11 GA (1/8")
BLUE	10 GA
PURPLE	8 GA
RED	7 GA / 3/16 (Bar Stock)
WHITE	RED 3/16" (plates)
YELLOW	1/4"
WHITE	5/16"
BLUE	3/8"
GREEN	7/16"
ORANGE	1/2"
BLACK	9/16"
GRAY	5/8"
GOLD	3/4"
BROWN	7/8"
WHITE	1"

**Note:**  
Hot roll over 1 inch thick will be color coded the same as it's fractional value

**Example:**

1 1/4	YELLOW
1 1/2	ORANGE
1 3/4	GOLD

**Note:**  
hot roll rounds over 4" will be painted white

### Miscellaneous

#### ELECTRIC WELD TUBING

USE ABOVE COLOR CODES FOR WALL THICKNESS ( EXCEPT LEXINGTON )

FLOR ORANGE	ALL E.W. TUBING (LEX ONLY )
FLOR GREEN	ALL D.O.M.TUBING
RED	HOT ROLL P&O BARS
BLUE	#4 EDGE CONDITIONED BARS
ORANGE	BRASS
WHITE	SCHEDULE 40 STRUCTURAL TUBING
GOLD	SCHEDULE 80 STRUCTURAL TUBING
NO COLOR	SCHEDULE 40 BLACK PIPE
YELLOW	SCHEDULE 80 BLACK PIPE
RED	STRIPE FOR P&O SHEETS & PLATE
BLUE	STRIPE FOR TEMPER PASS SHEETS
NO COLOR	FOR PLAIN A-36 HR SHEETS

### STAINLESS STEEL COLOR CODE

SS ROUNDS, FLATS, ANGLES, CHANNELS

NOTE: ss sheets will have grade color coded on corners and thickness in center according to HR/CR thickness color codes

BLACK	303 SS
PINK	304 SS
PURPLE	304 SS TRUE BAR
RED	316 SS
BLUE	416 SS
FLOR-GREEN	17-4 SS Bar Stock
FLOR-GREEN	430 SS Sheets

### ALUMINUM COLOR CODE

ALL ALUMINUM

RED	2024 ALUM
BLUE	6061 ALUM
ORANGE	5052 & TOOL & JIG
BROWN	2011 ALUM
YELLOW	2017 ALUM
GREEN	6063 ALUM

### STEEL ALLOY COLOR CODE

GREEN	1018 CR
RED	1117 CR
ORANGE	11L17 CR
YELLOW	1045 CR
WHITE	12L14 CR
BLUE	1215 CR
BLUE	WHITE 1144 CR
	PURPLE XF100
	GOLD A-311 STRESSPROOF G&P
GREEN	WHITE 4140 CR/HR
GREEN	ORANGE 41L40 CR/HR
GREEN	RED 4130 CR/HR
RED	BLACK 4340 CR/HR
PINK	YELLOW ETD-150
	BROWN 8620 CR/HR
BROWN	WHITE 86L20 CR/HR
	WHITE 1018 HR
GREEN	YELLOW A-572/A-607
	FLOR-GREEN A-R 235
FLOR-GREEN	WHITE A-R 400
FLOR-GREEN	BLUE A-R-500
BLUE	YELLOW A-588 / CORTEN
YELLOW	WHITE A-516 / PVQ