

SECTION 7

Galvanized

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GALVANIZED

Products in this section are normally stocked. Most products in this catalog can be sent out per your requirement.

General Information on Hot Dip Galvanized Steel

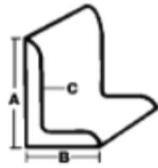
Hot dip galvanizing is the process of applying a zinc coating to iron and steel by immersing the material in a bath consisting primarily of molten zinc.

There are three basic elements in the galvanizing process:

1. **Surface Preparation** — This process consists of hot alkali solution to remove organic contaminants like dirt, paint markings, grease, and oil from metal surfaces. Next the material is pickled by dipping it in a diluted solution of hot sulfuric acid or ambient temperature hydrochloric acid. The material is then fluxed by dipping it in an aqueous solution of zinc ammonium chloride.
2. **Galvanizing** — This is the complete immersion of the material in a bath of at least 98% pure molten zinc until it reaches bath temperature of 850 degrees fahrenheit. It is then slowly withdrawn and the excess galvanizing is removed.
3. **Inspection** — This consists of visual checks for appearance and a variety of simple laboratory tests for thickness, uniformity and adherence of coating.

Galvanizing is used in a variety of applications such as: bridges, highways, power generation, transportation, water and waste treatment, buildings, agriculture and food processing, petrochemical and chemical, pulp and paper, and original equipment manufacturing.

GALVANIZED



Galvanized Angles

A36 Hot Rolled, Hot Dipped
Stock Lengths 20 Ft.
Est. Lbs include Wgt of Zinc

| Size in Inches | | | Est. Lbs. Per Ft. | Est. Lbs. Per 20' |
|----------------|---------|--------|----------------------|----------------------|
| A | B | C | | |
| 3/4 | x 3/4 | x 1/8 | .620 | 12.40 |
| 1 | x 1 | x 1/8 | .840 | 16.80 |
| | | x 3/16 | 1.218 | 24.36 |
| | | x 1/4 | 1.565 | 31.29 |
| 1 1/4 | x 1 1/4 | x 1/8 | 1.061 | 21.21 |
| | | x 3/16 | 1.554 | 31.08 |
| | | x 1/4 | 2.016 | 40.32 |
| 1 1/2 | x 1 1/2 | x 1/8 | 1.292 | 25.83 |
| | | x 3/16 | 1.890 | 37.80 |
| | | x 1/4 | 2.457 | 49.14 |
| 2 | x 2 | x 1/8 | 1.733 | 34.65 |
| | | x 3/16 | 2.562 | 51.24 |
| | | x 1/4 | 3.350 | 66.99 |
| | | x 3/8 | 4.935 | 98.70 |
| 2 1/2 | x 2 1/2 | x 1/4 | 4.305 | 86.10 |
| 3 | x 3 | X 3/16 | 3.896 | 77.92 |
| | | x 1/4 | 5.145 | 102.90 |
| 3 | x 3 | x 3/8 | 7.56 | 151.20 |
| 4 | x 4 | x 1/4 | 6.93 | 138.60 |
| | | x 5/16 | 8.61 | 172.20 |
| | | x 3/8 | 10.29 | 205.80 |



Galvanized American Standard Beams

A36 Hot Rolled, Hot Dipped
Stock Lengths 20 Ft.
Galvanizing adds approximately 5%
to the Lbs per foot shown

| Size | Lbs. | Depth | Flange Thickness | Web |
|-----------|---------|-------|------------------|------|
| Thickness | Per Ft. | B | C | D |
| 3 x | 5.7 | 2.330 | .260 | .170 |
| 4 x | 7.7 | 2.663 | .293 | .193 |
| 6 x | 12.5 | 3.332 | .359 | .232 |
| 8 x | 18.4 | 4.001 | .425 | .271 |

GALVANIZED



Galvanized Wide Flange Beams

A36 Hot Rolled, Hot Dipped
Stock Lengths 20 Ft.
Galvanizing adds approximately 5%
to the Lbs per foot shown

| Size | | Lbs. Per Ft. | Depth A | Flange Width B | Flange Thickness C | Web Thickness D |
|------|---|-----------------|------------|----------------------|--------------------------|-----------------------|
| 4 | x | 13 | 4.16 | 4.060 | .345 | .280 |
| 6 | x | 15 | 5.99 | 5.990 | .260 | .230 |
| | x | 20 | 6.20 | 6.020 | .365 | .260 |
| 8 | x | 18 | 8.14 | 5.250 | .330 | .230 |
| 12 | x | 26 | 12.22 | 6.490 | .380 | .230 |



Galvanized Channels

A36 Hot Rolled, Hot Dipped
Stock Lengths 20 Ft.
Galvanizing adds approximately 5%
to the Lbs per foot shown

| Size | | | | Lbs. Per Ft. | Lbs. Per 20' |
|------|---|-------|--------|-----------------|-----------------|
| 2 | x | 1 | x 3/16 | 2.436 | 48.72 |
| 3 | x | 4.1# | | 4.305 | 86.10 |
| 4 | x | 5.4# | | 5.67 | 113.40 |
| 6 | x | 8.2# | | 8.61 | 172.20 |
| 8 | x | 11.5# | | 12.075 | 241.50 |
| 10 | x | 15.3# | | 16.065 | 321.30 |

Galvanized Tees

A36 Hot Rolled, Hot Dipped
Stock Lengths 20 Ft.
Est. Lbs include the weight of the Zinc



| Size in Inches | | | Lbs. Per Ft. | Lbs. Per 20' |
|----------------|-----|-------|-----------------|-----------------|
| B | D | T | | |
| 2 | x 2 | x 1/4 | 3.801 | 76.02 |

GALVANIZED

Galvanized Plate

A36 Hot Rolled, Hot Dipped
Est. Lbs include the weight
of the Zinc



| Thickness | Lbs. Per Sq. Ft. | Size | | Lbs. Per Plate |
|-----------|---------------------|------|-----|-------------------|
| | | A | B | |
| 3/16 | 8.043 | 48 | 120 | 321.72 |
| 1/4 | 10.721 | 48 | 120 | 428.84 |
| 1 | 42.882 | 48 | 96 | 1,372.22 |

GALVANIZED



Galvanized Expanded Metal

Hot Rolled, Hot Dipped
Flattened and Standard (Raised)
Est. Lbs include the weight of the Zinc

| Size Designation | Sheet Size | Est. Lbs. Per Sq. Ft. | Approx. Size of Opening in Inches |
|------------------|------------|-----------------------|-----------------------------------|
| 1/2 x #16 | 48 x 96 | .903 | .375 x .938 |
| x #13 | 48 x 96 | 1.5435 | .312 x .938 |
| | 48 x 120 | | |
| 3/4 x #13 | 48 x 96 | .84 | .750 x 1.688 |
| x # 9 | 48 x 96 | 1.89 | .688 x 1.562 |



Galvanized Strip

CQ Hot Rolled, Hot Dipped
Stock Lengths 20 Ft.
Est. Lbs include the weight of the Zinc

| Size in Inches | Lbs. Per Ft. | Lbs. Per 20' |
|----------------|--------------|--------------|
| 1/8 x 1 | .4505 | 9.010 |
| x 1 1/2 | .6758 | 13.516 |
| x 2 | .901 | 18.020 |
| 3/16 x 1 | .6758 | 13.516 |
| x 1 1/4 | .8447 | 16.894 |
| x 1 1/2 | 1.0136 | 20.274 |
| x 2 | 1.352 | 27.030 |
| x 3 | 2.028 | 40.556 |
| x 4 | 2.703 | 54.060 |



Galvanized Flat Bars

A36 Hot Rolled, Hot Dipped
Stock Lengths 20 Ft.
Est. Lbs include the weight of the Zinc

| Size in Inches | Lbs. Per Ft. | Lbs. Per 20' |
|----------------|--------------|--------------|
| 1/4 x 1 | .8925 | 17.85 |
| x 1 1/4 | 1.1162 | 22.32 |
| x 1 1/2 | 1.3388 | 26.78 |
| x 2 | 1.785 | 35.70 |
| x 3 | 2.6775 | 53.55 |
| x 4 | 3.57 | 71.40 |
| x 6 | 5.355 | 107.10 |
| 3/8 x 1 | 1.3388 | 26.78 |
| x 1 1/4 | 1.6737 | 33.47 |
| x 1 1/2 | 2.0087 | 40.17 |

GALVANIZED

Galvanized Flat Bars (con't)

| Size in Inches | Lbs. Per Ft. | Lbs. Per 20' |
|-------------------|-----------------|-----------------|
| 3/8 x 2 | 2.6775 | 53.55 |
| x 3 | 4.0163 | 80.33 |
| x 4 | 5.3550 | 107.10 |
| 1/2 x 3 | 5.3550 | 107.10 |
| x 6 | 10.7100 | 214.20 |

Galvanized Rounds

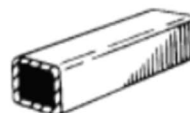
A36 Hot Rolled, Hot Dipped
Stock Lengths 20 Ft.
Est. Lbs include the weight
of the Zinc



| Size in Inches | Lbs. Per Ft. | Lbs. Per 20' |
|-------------------|-----------------|-----------------|
| 3/8 | .3943 | 7.89 |
| 1/2 | .7010 | 14.02 |
| 5/8 | 1.0952 | 21.90 |
| 3/4 | 1.5771 | 31.54 |

Galvanized Square Tubing

Hot Rolled, Hot Dipped
Stock Lengths 20 Ft. and 24 Ft.
Est. Lbs include the weight of the Zinc



| Size in Inches | Wall Thickness | Length | Lbs. Per Ft. | Lbs. Per 20' |
|-------------------|-------------------|--------|-----------------|-----------------|
| 1 | .120 | 24 | 1.51 | 30.2 |
| 1 1/2 | .120 | 24 | 2.36 | 47.2 |
| 2 | .120 | 24 | 3.22 | 64.4 |
| 2 | .250 | 20 | 5.68 | 113.6 |

GALVANIZED

Galvanized Pipe, Threaded and Coupled

ASTMA53 Tested, Schedule 40

Stock Lengths 21 Ft.

Est. Lbs include the weight of the Zinc

| Nominal Size | O.D. | I.D. | Wall Thickness | Lbs. Per Ft. | Lbs. Per 21' |
|-----------------|-------|-------|-------------------|-----------------|-----------------|
| 1/2 | .840 | .622 | .109 | .8925 | 18.74 |
| 3/4 | 1.050 | .824 | .113 | 1.1865 | 24.91 |
| 1 | 1.315 | 1.049 | .133 | 1.7640 | 37.04 |
| 1 1/4 | 1.660 | 1.380 | .140 | 2.3835 | 50.05 |
| 1 1/2 | 1.900 | 1.610 | .145 | 2.8560 | 59.98 |
| 2 | 2.375 | 2.067 | .154 | 3.8325 | 80.48 |
| 2 1/2 | 2.875 | 2.469 | .203 | 6.0795 | 127.67 |
| 3 | 3.500 | 3.068 | .216 | 7.9590 | 167.14 |
| 4 | 4.500 | 4.026 | .237 | 11.3295 | 237.92 |